

Friday, October 14, 2016 1:56:33 PM

151984

Item ID: D350-607-241

Accept

N900040100

Setup Start *NS1*

Item Name: AS350/355 Basket Mounting System

Stop ***NS2***

Start Date: 10/5/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/14/2016 **Req'd Qty:** 1.00 ***1***

Customer:

Approvals: Process Plan: DAS Date: OCT 17 2016
21

11. Tooling:

Date:

Run Start *NR1*

QC: _____

Date: _____ **SPC (Y/N):** _____

Date: _____

Stop ***NR2***

[illegible]

FEB 17 2017

Work Order ID 151984

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151984

Page 2

Item ID: D350-607-241 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/355 Basket Mounting System
Start Date: 10/5/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-241								
	Location: _____								
	PPP rev: <u>stop</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

DAS
27
9-89
FEB 17 2017

DAS
21
9-89
FEB 21 2017

ME
17-2-17

Picklist Print

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Work Order ID: 151984

151984

Parent Item: D350-607-241

D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

Start Date: 10/5/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
as per ECN10-545 DD 10.04.16 verified by:EC IPP Rev:B
AS PER IIN REV.A DD VERF:JLM IPP REV:C 13.08.07

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2230-1

Manufactured No

110

Each

158.0000

4

4

D2230-1

Mounting Lug

**

FEB 16 2017

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

2

84136

2

ST521

50

115306

1

146288

49

ST525A

106

150062

50

150063

56

150611

DAS
27
9-89

D2230-3

Manufactured No

110

Each

230.0000

4

4

D2230-3

Mounting Lug

**

FEB 16 2017

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

6

109344

4

89045

2

ST521

224

148845

44

149711

180

153925

DAS
27
9-89

Picklist Print

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Work Order ID: 151984

151984

Parent Item: D350-607-241

D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

Start Date: 10/5/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D2732

Manufactured No

110 f

515.2313 2 2

D2732

Rubber Cushion (\$per foot)

**

FEB 16 2017

DAS 6 9-89

DAS 23 9-89

Location

Loc Qty

Loc Code

ST412

515.2312605

117118

5E-10

143793

15.2312605

150042

500

AN4-15A

Purchased No

110 Each

1,141.000 8 8

AN4-15A

Bolt

**

FEB 16 2017

DAS 6 9-89

DAS 23 9-89

Location

Loc Qty

Loc Code

GA

26

120449

26

over003

1100

m135774

100

m135859

1000

ST343

15

m134055

1

m135470

14

NAS1149D0463J

Purchased No

110 Each

2,528.000 16 16

NAS1149D0463.J

Washer

**

FEB 16 2017

DAS 6 9-89

DAS 23 9-89

Location

Loc Qty

Loc Code

GA

135

M134508

32

M135056

103

ST260a

1000

M135767

1000

ST263

1393

M135530

393

M135671

1000

136665

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Shop Packet Print

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Picklist Print

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Work Order ID: 151984

151984

Parent Item: D350-607-241

D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

Start Date: 10/5/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,548.000

8

8

MS21042L 4

Nut

FEB 16 2017

DAS
28
9-89
DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

260

m135058

260

OVER007

1500

m135774

500

m135864

1000

ST303

754

m135603

254

m135704

500

136648

6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)

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Revision: A

Date: 10.03.10